

# **Dansereau Vacuum Pump Owners Manual 2 Horsepower Dual**

USA Phone: (800) 423-5657  
International Phone: (909) 549-1400  
Fax: (909) 549-1411  
Website: [WWW.DHPDENTAL.COM](http://WWW.DHPDENTAL.COM)  
E MAIL: [Harry@dhp dental.com](mailto:Harry@dhp dental.com)

Manufactured at: 250 E. Harrison Street, Corona 92879

---

# **DHP Dental Vacuum Pump - Table of Contents**

---

**Section 1 - Vacuum Pump General Information**

**Section 2 - Pre-installation Guide**

**Section 3- Unpacking**

**Section 4 - Installation**

**Section 5 - Maintenance**

**Section 6 - Trouble Shooting Guide**

**Section 7 - Dental Equipment Room Design**

---

# DHP Vacuum Pump-General Information - Section 1

---

Dansereau Health Products has been producing dental equipment for over 40 years. The information contained in this manual is a compilation of facts collected over those 40 years. The industry standard for the oral evacuation in a dental office is a liquid ring vacuum pump. The liquid ring vacuum pump has been in use for over 40 years and is the most reliable and cost effective method of oral evacuation.

## Vacuum Pump System

The vacuum pump system installed in the typical dental office is primarily used for oral evacuation of debris from the patients mouth. Recent changes in the industry have required the manufacturers of vacuum pumps to add accessories to the vacuum pump to accommodate those changes.

**Air/Water Separator** - The function of an air/water separator is to allow the liquid waste evacuated from the patients mouth to be separated from the air born gases/particles. The air/water separator is installed after the vacuum pump and before the drain or floor sink. A 2" vent pipe is required for correct installation of the separator.

**Water Recycler** - The function of the water recycler is to allow the water used in the operation of the vacuum pump to be re-used, thus reducing the water usage in the dental office.

**Buck Boost Transformer** - The function of a Buck Boost Transformer is to increase the voltage of the electricity supplied to the dental office from the Electric Company. The voltage available in some rural areas of the United States or in some older buildings in urban areas may not meet the requirements to properly operate a vacuum pump. All vacuum pumps require a minimum of 120v/208 electricity. It is extremely rare to not have the proper voltage, if you have any questions regarding the access to the necessary voltage, contact Dansereau Health Products customer service for additional information.

## World Wide Toll-Free Access

DHP has instituted a toll free telephone service in the United States, Canada and Mexico. Our telefax line (909) 549-1411 is available 24 hours a day.

Toll Free Phone:

**U.S.A. and Puerto Rico 1-800-423-5657**

**Canada 1-800-423-5657**

**Mexico 095-800-423-5657**

## Customer Service

DHP customer service in-house technicians have a minimum of 10 years experience in the manufacturing, installation and maintenance of the DHP vacuum pump.

## Approved Testing Laboratories

ETL Testing Laboratories File Number (ETL) - LISTING # 82327

Canadian Standards Association File Number (CSA) - LISTING # 82327

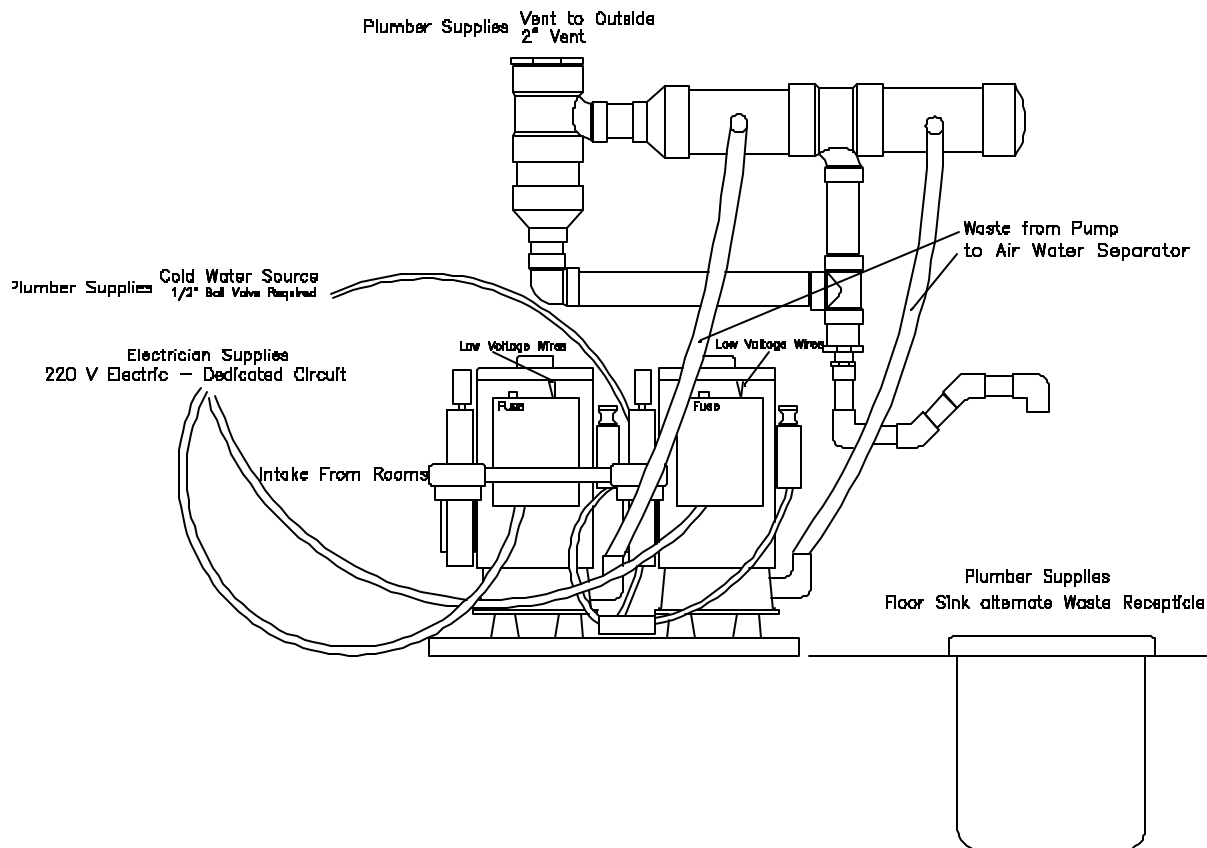
---

# DHP Vacuum Pump - Pre-installation Guide - Section 2

---

## Location

The DHP Vacuum Pump should be installed in a well ventilated area. The DHP Vacuum Pump is air cooled and without proper air circulation the lifespan of the vacuum pump could be shortened significantly. The sound level of the vacuum pump, when in operation, should be considered when locating an area within the dental office for the vacuum pump. It is strongly recommended that insulation should be added to the walls adjacent to the vacuum pump. The ambient temperature in the dental office equipment room should never exceed 40 degrees Fahrenheit minimum and 100 degrees Fahrenheit maximum. The dental office equipment room will require a minimum 5 air changes per hour which can be met with a 50 CFM vent fan in a 5' x 5' x 9' room. Below is a typical elevation layout for the vacuum pump system within the dental office equipment room. The layout for the entire dental office equipment room is located in Section 8 of this manual.



*The above DHP Dental Vacuum installation elevation is a typical installation. It should be noted that local building codes will supersede any recommended installation guidelines in this manual.*

---

# DHP Vacuum Pump- Pre-installation Guide

---

## Electrical Requirements

LINE VOLTAGE - Single phase 240v/60hz electricity is required for proper operation of the DHP 2 Horsepower Dual Vacuum Pump. All electrical sources to the DHP Vacuum Pump MUST BE PROPERLY GROUNDED! The DHP two horsepower vacuum pump systems are manufactured to accommodate 240 voltage.

LOW VOLTAGE - The DHP Vacuum Pump has an ON/OFF low voltage capability. A 18/3 low voltage rated wire can be run from each operatory or from one central location to allow the DHP Vacuum Pump to be turned on and off from various locations within the dental office. NOTE: Do not connect 120v or 240v to the low voltage lines as it will cause internal electrical damage to the vacuum pump motor.

## Plumbing Requirements

WATER LINE - A 1/2" cold water source is required for proper operation of the DHP Vacuum Pump. A 1/2" shut off valve is required at end of the water source. Cold water is an important requirement for the proper operation of the DHP Vacuum Pump. If the cold water is restricted in any manner the DHP Vacuum Pump will malfunction and cause serious damage to the main seal and impeller of the DHP Vacuum Pump.

WASTE LINE - The industry standard for exhausting the vacuum pump waste is to exhaust the waste into an Air/Water Separator with the waste ending in a floor sink or a ' P ' trap. Local Building Codes will require a 1" air gap from the exhaust of the Air/Water Separator into the floor sink or the ' P ' method of waste disposal.

## Vacuum Line

The industry standard is a 1" schedule 40 PVC line reduced to a 3/4" schedule 40 PVC line at the operatory. Section 8 in this manual will supply additional information regarding the vacuum line system layout. Current Building Codes may not allow schedule 40 PVC and may require copper as substitute. It is strongly recommended that you contact your local building department and inquire if schedule 40 PVC is acceptable to use in the vacuum line system fabrication.

**UNDER NO CONDITIONS SHOULD CONTINUOUS RUN SINKS OR DENTAL CUSPIDORS BE INSTALLED ON A VACUUM LINE**

## Vacuum Pump Specifications

Total Horsepower - 2 - 1 Horsepower Motors

Total CFM -12 hg. per vacuum pump

## Maximum Users

High Volume Evacuation (HVE) - 4

High Volume Evacuation and Saliva Ejectors - 2 (HVE) and 4 (SE)

Sound Level - 68 db-A without Air Water Separator

## Vacuum Pump Weight and Dimensions

Weight - 150 lbs.

Height - 13 inches

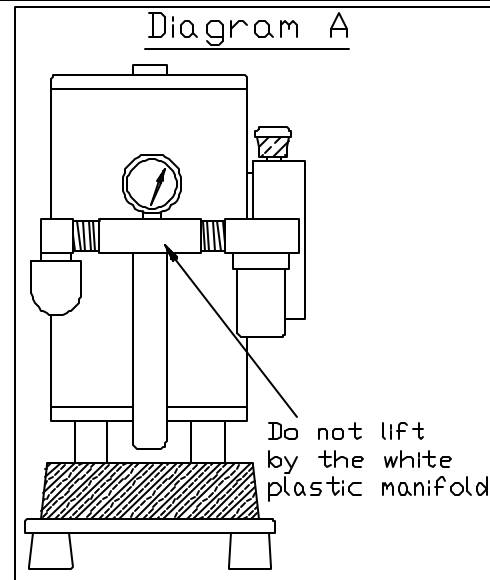
Depth - 12 inches

Width - 22 inches

## Vacuum Pump Unpacking - Section 3

### Vacuum Pump Unpacking

- 1) The DHP Vacuum Pump weighs approximately 150 lbs. With the Vacuum Pump box on the floor use a knife to open the box. Remove all the inner packing material and various parts and set aside, DO NOT DISCARD ANY MATERIAL UNTIL THE VACUUM PUMP IS COMPLETELY INSTALLED.
- 2) Remove the outer cardboard .
- 3) The vacuum pump is mounted to a pallet unbolt the vacuum from pallet and slide off to desired position - realize the vacuum pump weighs 150 lbs. DO NOT LIFT THE VACUUM PUMP BY THE WHITE PLASTIC MANIFOLD - LIFT THE VACUUM PUMP BY THE BASE MOUNTING PLATE.



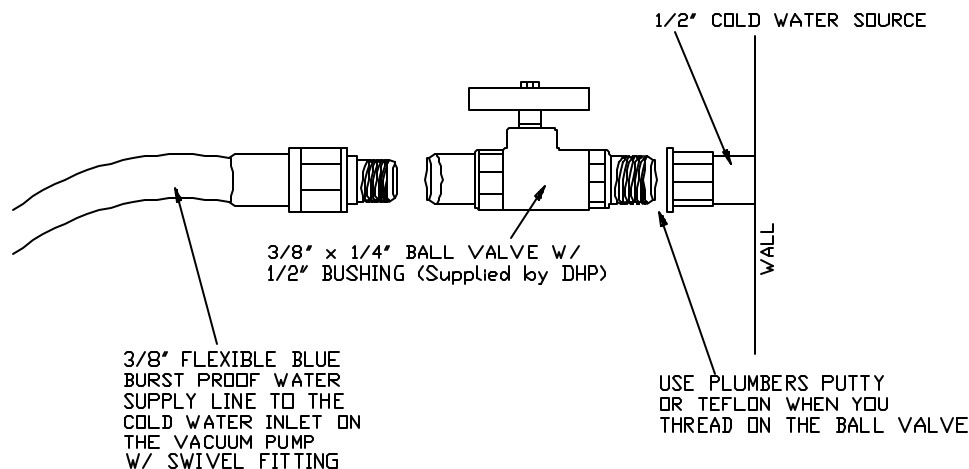
### Vacuum Pump location

- 1) Set the vacuum pump on a level surface. A vinyl or tile surface is strongly recommended, carpeting and or wood surfaces may mildew and deteriorate over several years of use.
- 2) The optimum vacuum pump location is within 6" to 18" of the waste line/floor sink.

### Vacuum Pump water source installation

- 3) The water source line to the vacuum pump is a flexible burst proof blue tubing with a threaded fitting on the end. The blue tubing is designed to easily attach to the water angle stop that has been installed as per the pre-installation guide. As per the drawing below apply either plumbers putty or teflon to the male portion of the connection. After the teflon tape or the plumbers putty has been applied thread the water source burst proof blue tubing and hand tighten with an 11/16" open end wrench. DO NOT OVER TIGHTEN-After the water source line is tight turn on the water and check for water leaks.

### VACUUM PUMP WATER SUPPLY LINE INSTALLATION



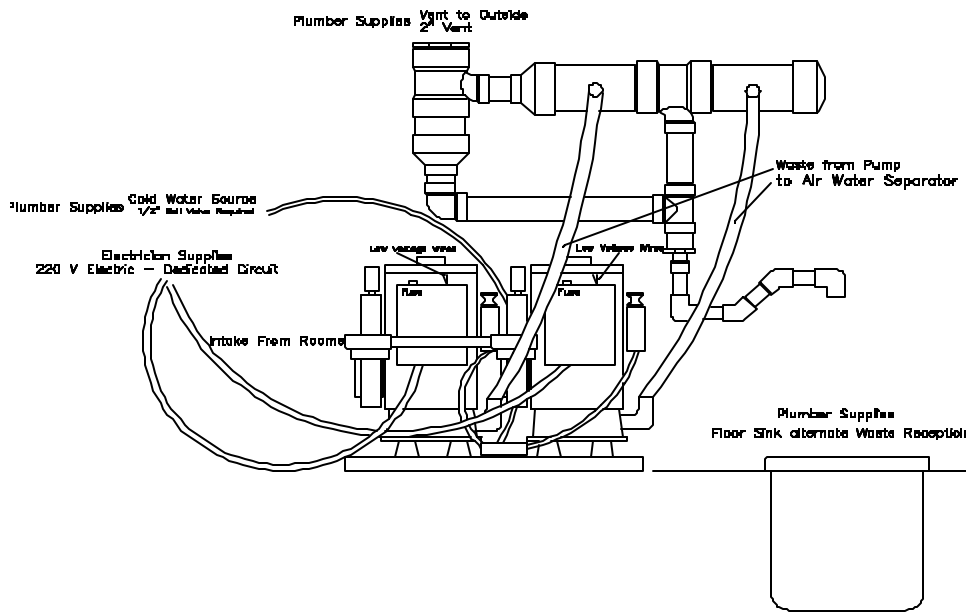
---

# Vacuum Pump Installation - Section 4

---

## **Vacuum Pump intake and exhaust installation**

- 4) Locate the flexible white PVC tubing supplied by DHP and attach to the intake portion of the vacuum pump (labeled on the vacuum pump).
- 5) Locate the operatory vacuum line source( the plumber installed in the dental office )and attach the intake portion of the flexible white PVC tubing to the operatory vacuum line source.
- 6) Locate the second flexible white PVC tubing and attach to the exhaust portion of the vacuum pump (labeled on the vacuum pump).
- 7) If you choose to use a vacuum separator you will attach the exhaust portion of the flexible white PVC tubing (now attached to the vacuum pump) to the vacuum separator. Refer to the Vacuum Separator installation manual for additional instructions. If you choose not to use a vacuum separator the flexible white PVC exhaust hose will drain directly into the floor sink or plumbing 'P' trap. It is strongly recommended that the exhaust hose have a 1" air gap as per most local building codes.



---

## DHP Vacuum Pump Maintenance - Section 5

---

### **The Vacuum Pump in-line filter must be cleaned on a weekly basis.**

If the Vacuum Pump in-line filter is not cleaned on a weekly basis you will experience a significant reduction in vacuum suction and with continued use under these conditions the additional strain on the Vacuum Pump will reduce the life of the Vacuum Pump and could void the warranty under misuse of the product clause.

Daily Maintenance-Vacuum System Cleaning/Sterilization

1) With the Vacuum Pump on-take the High Evacuation hose in each operator and 'suck' an approved vacuum pump cleaning solution through the vacuum system. Repeat this procedure with the saliva ejector in each operator. This procedure will clean and sterilize the vacuum system.

### **Weekly Maintenance-Vacuum Pump in-line filter cleaning**

1) Locate the white plastic bowl filter attached to the white PVC manifold of the Vacuum Pump. (See diagram on following page)

2) **It is strongly recommended that rubber gloves and a face mask be used when the vacuum pump in-line filter is being cleaned.**

3) The Vacuum Pump must be turned off to remove the vacuum pump in-line filter.

4) Refer to In-line Vacuum Pump Filter removal instructions on following page for complete instruction in filter removal and replacement.

5) If you notice either the black rubber gasket or the in-line vacuum filter screen has deteriorated contact DHP for replacement parts immediately.

#### IN VACUUM PUMP FILTER REMOVAL INSTRUCTIONS

1) IMPORTANT - The contents of the in-line filter cannister are considered to be a biohazard. Wear gloves and face mask when servicing the vacuum pump in-line filter cannister.

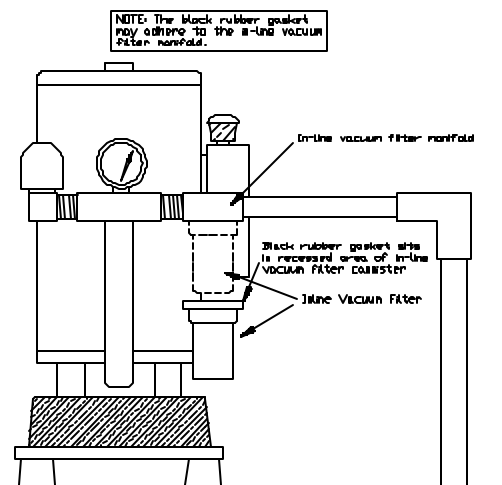
2) The vacuum pump must be turned off in order to unscrew the in-line filter cannister. 3) Unscrew the in-line filter cannister in a clockwise manner. Strong hand pressure is all that is required - DO NOT USE A WRENCH !

4) The contents of the in-line filter cannister are considered to be a biohazard and should be handled in the appropriate manner. DHP strongly recommends that disposable filters be used and that you do not reuse the in-line filter. The disposable filters are to be disposed of by a waste management company. DO NOT DISPOSE OF THE WASTE IN THE IN-LINE FILTER CANNISTER IN A SINK !

5) The replacement in-line filter is reinstalled by screwing the in-line filter cannister in a counter clockwise manner until it is firmly in place. NOTE: The black rubber gasket on the in-line filter cannister must be in the proper place in order to ensure no leakage will occur.

6) If you accidentally spill the contents of the in-line filter cannister you should wash the area completely with undiluted bleach or an approved sterilization solution and dispose of the cloth used with a waste management company.

7) If you are incapable of replacing the in-line filter cannister contact DHP for additional assistance.



---

## DHP Vacuum Pump Trouble Shooting Guide - Section 6

---

### **Vacuum Pump does not operate**

#### **1) Check the electrical source-**

A - Locate the electrical panel and verify if the electrical breaker fuse has ' tripped '. Prior to resetting the electrical breaker fuse visually inspect the vacuum pump for any unusual conditions (water leaks, loose electrical connections etc.). You may attempt to reset the fuse if you are experienced in this procedure. If you are not comfortable with this procedure it is strongly recommended that you contact an electrician or another person who is experienced in this procedure. If the electrical breaker fuse 'Trips' again call an electrician immediately.

#### **2) Electrical Source is intact-vacuum pump has electrical power and vacuum pump does not operate.**

A - Turn off the electrical power to the vacuum pump and CAREFULLY FEEL THE SIDE OF THE VACUUM PUMP MOTOR-BE EXTREMELY CAUTIOUS AS IT MAY BE VERY HOT.

If the vacuum pump motor is hot and not operating when the power is on contact DHP immediately!

B - If the vacuum pump is not hot contact DHP for further instructions.

### **Vacuum Pump does not supply enough suction**

#### **1) Verify vacuum system is oversized for the horsepower of the vacuum pump.**

A) Check if the users versus the horsepower rating of the vacuum pump are proper. If the number of users outweigh horsepower of the vacuum pump you will receive inadequate suction.

B) Verify if the vacuum pump in-line filter has been properly maintained-if not, clean the filter as per the instructions in the previous section and recheck the suction to verify if it has increased.

C) Verify the dental operator amalgam traps/filters have been properly maintained. Clean the amalgam traps and recheck the suction to verify if it has increased.

D) With the vacuum pump operating verify the vacuum gauge is reading between 10 hg and 12 hg as per operating conditions. If the vacuum gauge does not read between 10 hg and 12 hg verify there are not any openings to the vacuum system. If any openings to vacuum system are found correct the situation and recheck the vacuum gauge. If the suction has not improved contact DHP for further instructions.

### **Vacuum Pump does not supply enough suction to one operator**

A) Verify the high evacuation hose is free and clear of any debris that may have lodged itself in the dental operator high evacuation hose.

B) If the dental operator high evacuation hose does not have any obstruction remove the vacuum system connection in the dental operator junction and verify if the suction is sufficient at the connection-if not contact DHP for further instructions.

### **Vacuum Pump does not operate-motor humming noise is evident and the electrical breaker fuse has ' tripped '.**

1) The motor impeller is frozen as a result of an obstruction within the bell housing or lack of water. Verify the vacuum pump is receiving water, water should be exhausting from the exhaust portion of the vacuum pump, if not, the impeller is frozen as a result of an obstruction in the bell housing - DO NOT ATTEMPT TO OPERATE THE VACUUM PUMP CONTACT DHP IMMEDIATELY AS YOU MAY DAMAGE THE MOTOR.

### **Vacuum Pump motor does operate but no suction is evident in the operatories**

1) The vacuum pump motor shaft has broken. DO NOT ATTEMPT TO OPERATE THE VACUUM PUMP CONTACT DHP IMMEDIATELY FOR ADDITIONAL INSTRUCTIONS.

---

# DHP Vacuum Pump-Trouble Shooting Guide

---

## **Vacuum Pump has water leak**

### 1) IMPORTANT! DISCONNECT THE ELECTRICAL SOURCE TO THE VACUUM PUMP.

You can turn off the electrical panel breaker fuse at the electrical panel or you can turn off the operational switch to the vacuum pump. If your vacuum pump is a standard electrical plug in type connection you can unplug the vacuum pump. If you are not confident in your abilities to accomplish any of the aforementioned solutions to disconnecting electrical source contact a licensed electrician for help.

2) Once the electrical source has been turned off, visually inspect the vacuum pump and the attached water supply and vacuum connection fittings for leaks. If all the attached water supply and vacuum connection fitting are secure proceed to inspect the vacuum pump. The vacuum pump could leak in 3 basic areas. A-The anti-siphon manifold that the water supply is fed though (see diagram below) B-The sealed area between the mounting plate and bell housing (see diagram below) C-The sealed area between the bell housing and motor (see diagram below).

4) If a water leak is detected in area A, B, or C areas contact DHP immediately for additional instructions.

5) If you cannot locate a water leak you may be experiencing a certain amount of moisture in the air as a result of either back splash in a floor sink or a certain amount of humidity in the enclosed area housing the vacuum pump as a result of there not being enough air circulation. This can be corrected by installing a vacuum separator or increasing the size of the dental equipment room vent fan.

